



Introduction to the Master Courses of the Chair of Production Management

Analytics and Production Management Focus

Prof. Dr. Raik Stolletz

Chair of Production Management: Chair Holder



Prof. Dr. Raik Stolletz

- Studies of Mathematics, Business Administration, and Computer Science (TU Berlin, 1999)
- Dr. rer. pol. in Business Administration (TU Clausthal, 2002)
- Habilitation in Business Administration (University of Hannover, 2009)
- Associate Professor for Operations Management (Technical University of Denmark, 2009/2010)
- Chair Holder of Production Management (since December 2010)



Team



Prof. Dr. Raik Stolletz



Daniela
Fichtenmayer-Hübler
(Office)



Ömer Özümerzifon



Bijan Bibak, PhD



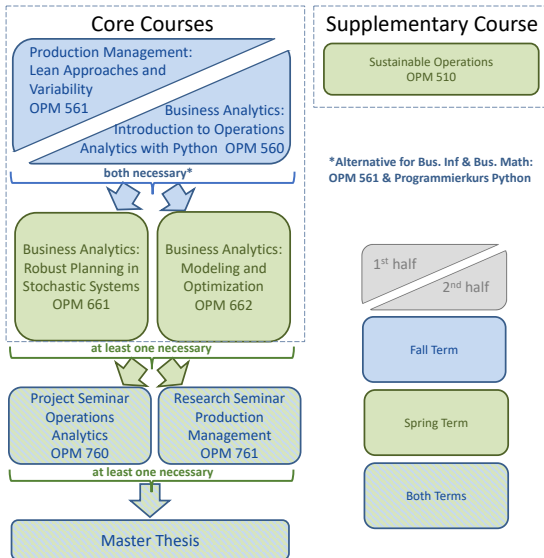
Dr. Mohammad
Zenouzzadeh



Tim Weber

<https://www.bwl.uni-mannheim.de/en/stolletz/>

Course Program - Master (M.Sc.)



Analytics-oriented Approach

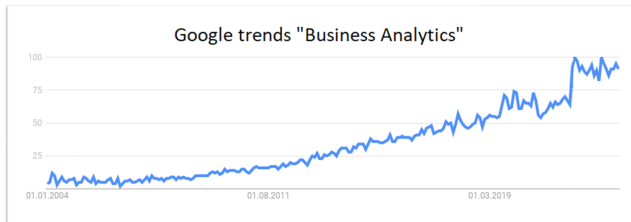
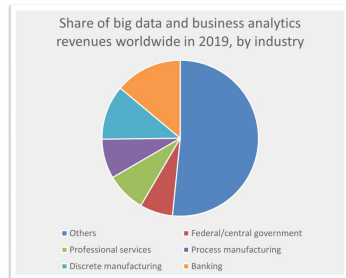
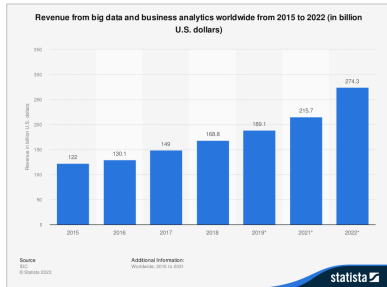
- Address complexities of **managerial decision making** by means of analytics
- Wide range of **advanced analytical methods**
- Combination of **methodological expertise** and **intimate domain knowledge** in relevant areas of operations management
- Focus on how to **generate value** from data by enabling **better decisions**



What is our teaching about

- Production and analytics topics
 - Descriptive, predictive, prescriptive analytics
 - Capacity planning
 - Optimization with constrained resources
 - Impact of variability
 - Hedging against different variability types
 - Sustainable production management
- Teaching style
 - Learning by doing
 - Interactive discussions and presentations
 - Inverted classroom
 - Test-yourself tasks
 - Guest lectures
- Assignments as graded part of the course
 - Application & implementation of business analytics methods & models
 - Generating managerial insights

The Analytics Job Market



Sources: Google.com, Statista.com

Career Opportunities

- Consulting (Management, Operations, Analytics, ...)
- Data science & engineering
- Developer / expert in business analytics
- Academic career in business analytics
- AI startups
- ...



PORSCHE



Deutsche Bank



Universität Regensburg



DAIMLER

OPM 561 - Production Management: Lean Approaches and Variability

Key topics:

Capacity planning in Operations Management

- Introduction to stochastic variability
- Design of production lines

Lean Management & Industry 4.0

- Lean Philosophy
- Industry 4.0: Technologies and planning approaches

Operations Planning and Optimization

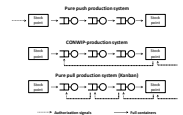
- Scheduling & Lot sizing

Grading: (4 ECTS)

- Written exam (60 min.)
- **Exam date: Midterm (probably 22.10.2025)**

Dates/course structure: (1st half of semester only)

- Lecture: Wed B2 (O 145), 10.09.-15.10.2025
- Exercise: Mon B5 (O 142), 11.09.-16.10.2025



OPM 561 - Course Structure

I Introduction

- Variability in Operations Management

II Capacity Planning in Operations Management

- Introduction to stochastic variability in production systems
- Lean flow lines
- Optimization of flow oriented production systems

III Lean Management

- Principles of lean management and implementation of lean systems

IV Scheduling Applications

- Job shop scheduling
- Lot sizing

V Industry 4.0

OPM 560 - Business Analytics: Introduction to Operations Analytics with Python

Key topics:

- Introduction: Basics of Python
- Hands-on implementation: Predictive & descriptive analytics models from OPM 561
- Managerial insights: Sensitivity analysis for capacity and operations decisions

Recommended: OPM 561



Grading: (6 ECTS)

- 70 % Assignments (individual and in groups)
- 30 % Programming Exam (45 min.)



Dates/course structure: (2nd half of semester, after OPM 561 exam)

- Lecture with integrated exercises:
Wed B2 (O 145) & Thu B3 (O 142), 23.10.-04.12.2025
- Exercise (not mandatory, support assignments):
Tue B3 and/or B4 (O 048), 28.10.-02.12.2025



OPM 560: Course Structure

I Get started with Python

- Simple types and operators
- Branching programs and conditional statements
- While loops, for loops and ranges
- Python data structure (list, dict, etc.)
- Functions

II Descriptive Analytics

- Read and write datasets
- Univariate and Bivariate analyses
- Quantify & visualize variability in datasets

III Predictive Analytics

- Analyzing functions and sensitivities
- Digital twins and random numbers

IV Prescriptive Analysis

- Implementation of Optimization models
- Design of numerical studies

OPM 661 - Business Analytics: Robust Planning in Stochastic Systems

Key topics:

Methodological foundations of stochastic systems

- Stochastic processes and Markov chains
- Simulation and key performance measures

Implementation of predictive analytics approaches

- Performance analysis under stochastic variability
- Optimization concepts under uncertainty



Prerequisites: OPM 561 and (OPM 560 OR IS 557)
(Alternative for Bus. Math./Inf. students: OPM 561 & Schlüsselqualifikation 1: Programmierkurs Python)

Grading: (8 ECTS)

- 70 % Assignments and presentations (individual and in groups) and 30 % written (45 min)/oral exam

Dates/course structure:

- Lecture with integrated exercise & non-mandatory exercise session (support assignments)
- Planned next offering: TBA

OPM 661 - Course Structure

I Introduction to performance evaluation

- Queueing systems, decisions, and applications
- Performance measures in queues

II Performance analysis of Markovian queueing systems

- Stochastic processes and Markov chains
- Birth & death processes and economies of scale

III Impact of variability in queueing

- Analysis of complex systems and simulation techniques
- Time-dependent analysis of queueing systems

IV Optimization and queueing

- Robust planning with scenarios

V Practical insights

- Predictive and prescriptive analytics with Python
- Guest lecture

OPM 662 - Business Analytics: Modeling and Optimization

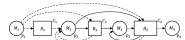
Key topics:

Mathematical optimization models

- Operations planning and workforce optimization
- Production system design

Implementation of prescriptive analytics approaches

- Optimization and algorithmic solution methods
- Robustness and fairness in optimization approaches
- Managerial insights and numerical studies



Minimize:

$$\sum_{m=\underline{M}+1}^{\overline{M}} z_m$$

Subject to:

$$\begin{aligned} \sum_{m=\underline{M}+1}^{\overline{M}} t_i(x_{im} + y_{im}) &\leq C \cdot x_{im} & m = \underline{M} + 1, \dots, \overline{M} \\ \sum_{m=\underline{M}+1}^{\overline{M}} (x_{im} + y_{im}) &= 1 & i = 1, \dots, I \\ \sum_{m=\underline{M}+1}^{\overline{M}} (M - m + 1)(x_{im} - x_{im}) &\geq 0 & \forall (r, s) \in P \\ \sum_{m=\underline{M}+1}^{\overline{M}} (M - m + 1)(y_{im} - y_{im}) &\geq 0 & \forall (r, s) \in P \end{aligned}$$



Prerequisites: OPM 561 and OPM 560

(Alternative for Bus. Math./Inf. students: OPM 561 & Schlüsselqualifikation 1: Programmierkurs Python)

Grading: (8 ECTS)

- 70 % Assignments and presentations (individual and in groups) and 30 % written (45 min)/oral exam

Dates/course structure:

- Lecture with integrated exercise & non-mandatory exercise session (support assignments)
- Planned next offering: Spring 2026

OPM 662: Course Structure

I Applications of optimization models

- Aggregated production planning
- Lot sizing and detailed scheduling
- Workforce planning

II Business Analytics approaches

- Mathematical modeling
- Heuristic solutions for large-scale problems
- Scenario approaches for robust planning

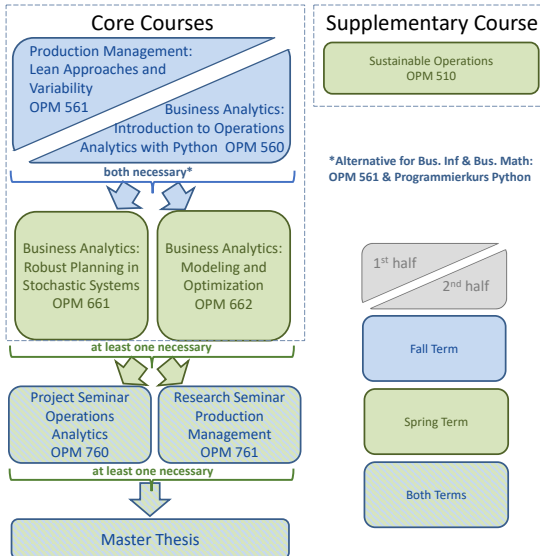
III Managerial insights and numerical studies

- Design of numerical studies
- Sensitivity analysis
- Interpretation of solutions

IV Practical insights

- Business Analytics tool for modeling and optimization
- Guest lecture

Course Program - Master (M.Sc.)



OPM 761 - Research Seminar Production Management

Key topics:

- Literature review of analytics models or approaches
- Paper discussion

Prerequisites:

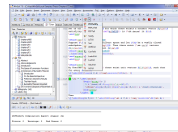
- At least one of the OPM 6xx courses (parallel attendance possible)

Grading: (6 ECTS)

- Seminar thesis (18-22 pages) (60%),
- Presentation (30%)
- Discussion (10%)

Master's thesis in the same semester is possible

For further information, see our [website](#)



OPM 760 - Project Seminar: Operations Analytics

Key facts:

- Implementation and comparison of predictive/prescriptive analytics approaches
- Development of numerical studies to generate managerial insights
- Work individually or in small **teams**

Prerequisites:

- At least one of the OPM 661 or OPM 662 courses

Grading: (6 ECTS)

- Seminar thesis (18-22 pages) (60%),
- Presentation (30%)
- Discussion (10%)

Master's thesis in the same semester is possible

For further information, see our [website](#)



Master's Thesis

Types of topics:

- Implementation and extensions of predictive or prescriptive analytics approaches
- Literature reviews analytics models or approaches
- Collaboration with companies

Prerequisites: OPM 761 or OPM 760

Duration:

- 20 weeks
- Start possible any time

Application:

- Motivation letter, CV, bachelor certificate, transcript of records,

For further information and sample topics, see our [website](#)



Example Study Plan: Specialist - Analytics & Production (w/o exchange)

1st Semester - Fall

Course Title	ECTS
OPM 561 - Production Management: Lean Approaches and Variability	4
OPM 560 - Business Analytics: Introduction to Operations Analytics with Python	6
2 OPM courses out of 3: • OPM 501: Supply Chain Design • OPM 581: Service Operations Man. • OPM 591: Strategic Procurement	12
CC 501 - Decision Analysis	6

= 28 ECTS

3rd Semester - Fall

Course Title	ECTS
OPM 760 - Project Seminar: Operations Analytics or OPM 761 - Research Seminar: Production Man.	6
Remaining from OPM 501/581/591	6
Electives Area OPM	12
BE 510 - Business Economics I	6

= 30 ECTS

Electives Area Operations

Course Title	ECTS
Fall:	
• OPM 502 - Inventory Management	6
• OPM 504 - Transportation Management: Aviation	4
• OPM 544 - Supply Chain Risk Management	4
• OPM 582 - Case Studies in Operations Management	6
• OPM 593 - Negotiation	4
• OPM 597 - Next Generation Procurement	4
Spring:	
• OPM 510 - Sustainable Operations	4
• OPM 503 - Transportation Management: Road, Rail, and Sea Freight	6
• OPM 582 - Case Studies in Operations Management	

Σ = 120 ECTS

2nd Semester - Spring

Course Title	ECTS
OPM 661 - Business Analytics: Robust Planning in Stochastic Systems	8
OPM 662 - Business Analytics: Modeling and Optimization	8
At least 1 OPM course out of 3: • OPM 601: Supply Chain Strategy • OPM 682: Revenue Management • OPM 692: Strategic Sourcing	6
CC 503 - Empirical Methods	6
CC 504 - Corporate Social Responsibility	4

= 32 ECTS

4th Semester - Spring

Course Title	ECTS
BE 511 - Business Economics II	6
Master Thesis (Prof. Stolletz)	24

= 30 ECTS

Example Study Plan: Specialist - Analytics & Production (with exchange)

1st Semester - Fall

Course Title	ECTS
OPM 561 - Production Management: Lean Approaches and Variability	4
OPM 560 - Business Analytics: Introduction to Operations Analytics with Python	6
1 OPM course out of 3: <ul style="list-style-type: none"> • OPM 501: Supply Chain Design • OPM 581: Service Operations Man. • OPM 591: Strategic Procurement 	6
CC 501 - Decision Analysis	6
BE 510 - Business Economics I	6

= 28 ECTS

3rd Semester - Fall

Course Title	ECTS
Exchange University	30

= 30 ECTS

Electives Area Operations

Course Title	ECTS
Fall:	
• OPM 502 - Inventory Management	6
• OPM 504 - Transportation Management: Aviation	4
• OPM 544 - Supply Chain Risk Management	4
• OPM 582 - Case Studies in Operations Management	6
• OPM 593 - Negotiation	4
• OPM 597 - Next Generation Procurement	4
Spring:	
• OPM 510 - Sustainable Operations	4
• OPM 503 - Transportation Management: Road, Rail, and Sea Freight	6
• OPM 582 - Case Studies in Operations Management	

Σ = 120 ECTS

2nd Semester - Spring

Course Title	ECTS
OPM 661 - Business Analytics: Robust Planning in Stochastic Systems	8
OPM 662 - Business Analytics: Modeling and Optimization	8
CC 503 - Empirical Methods	6
CC 504 - Corporate Social Responsibility	4
BE 511 - Business Economics II	6

= 32 ECTS

4th Semester - Spring

Course Title	ECTS
OPM 760 - Project Seminar: Operations Analytics or	6
OPM 761 - Research Seminar: Production Man.	
Master Thesis Production (Prof. Stoltetz)	24

= 30 ECTS

General Introduction to the Chair

- General introduction to the teaching of the chair of Production Management
 - Wednesday, 10.09.2025, 10:15 - 11:45 (first Lecture of OPM 561)
 - Location: O 145

See you in our courses!

In case of questions: prod@uni-mannheim.de